

# Advanced Continuous Emissions Monitoring System (CEMS) for Ammonia-fueled marine engines

MES 1001 Ammonia - NH<sub>3</sub>, NO<sub>x</sub> Analyzer designed for NH<sub>3</sub>-ready engines



# Innovating for the **fuel transition** in global shipping

As ammonia emerges as a promising marine fuel, Ammonia (NH<sub>3</sub>) emission remains a key challenge. This is the release of unburned ammonia into the exhaust - a safety concern for crew, a pollutant for the environment, and a compliance issue under evolving regulations.

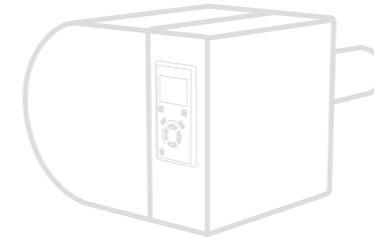
The MES 1001 Ammonia is an innovative NH<sub>3</sub>, NO<sub>x</sub> CEMS for low-pressure (post turbocharger) installation that continuously monitors and reports NH<sub>3</sub> and NO<sub>x</sub> in real-time. This enables feedback and/or feed-forward control of SCR and engine operation and ensures documentation of compliance with international regulations.



## Reliable and compliant CEMS solution for measuring ammonia at high concentrations

Based on years of experience developing Continuous Emissions Monitoring Systems (CEMS) for NH<sub>3</sub>, SO<sub>2</sub>, CO<sub>2</sub>, and NO<sub>x</sub>, our In-Situ technology is designed to accurately monitor, measure, and manage emissions on ammonia-ready vessels.

The MES 1001 Ammonia CEMS solution precisely monitors, measures, and reports NH<sub>3</sub> and NO<sub>x</sub> emissions, enabling shipowners to confidently transition to Ammonia as a fuel.



### MES 1001 Ammonia Measurement ranges

NH <sub>3</sub>	0-1000 ppm
NO <sub>x</sub>	0-2000 ppm *

### MES 1001 and MES 1001 MARPOL Measurement ranges

NH <sub>3</sub>	0-100 ppm
NO <sub>x</sub>	0-2000 ppm *
SO <sub>2</sub>	0-1000 ppm



## NH<sub>3</sub> Engines – NH<sub>3</sub>, NO<sub>x</sub>

MES 1001 Ammonia represents a significant advancement in sensor technology for optimizing Ammonia-ready engines and SCR systems and ensuring crew safety.

NH<sub>3</sub> engines require higher measuring ranges than standard fuel engines. MES 1001 Ammonia offers an extended range of 1000 ppm NH<sub>3</sub>.

For installation points with low NH<sub>3</sub> emissions, i.e. after SCR, the MES 1001 and MES 1001 MARPOL with NH<sub>3</sub> range of 100 ppm can be a suitable option, for example for documentation of compliance.

\* The analyzer can display the NO<sub>x</sub> in the range 0-2000 ppm, which is calculated as NO + NO<sub>2</sub>. Please note that the maximum level NO<sub>x</sub> is defined by the maximum levels for NO and NO<sub>2</sub> which are 1500 ppm and 500 ppm respectively.

# MES 1001 Ammonia NH<sub>3</sub>, NO<sub>x</sub> Analyzer

## MES 1001 Ammonia NH<sub>3</sub>, NO<sub>x</sub> Analyzer

The MES 1001 Ammonia is a future proof CEMS solution that embodies our dedication to providing leading-edge emission monitoring solutions, enabling the future of sustainable shipping.

### Key benefits

01

#### Fast response time

The In-Situ CEMS ensures real-time measurements, which are not affected by the adhesive nature of NH<sub>3</sub> known to give slow response times for extractive systems.

02

#### High accuracy and drift-free measurement

The UV DOAS measurement technology combined with the Danfoss IXA patented probe system with automatic zero-calibration ensures high measurement accuracy and prevents zero- and span-drift.

03

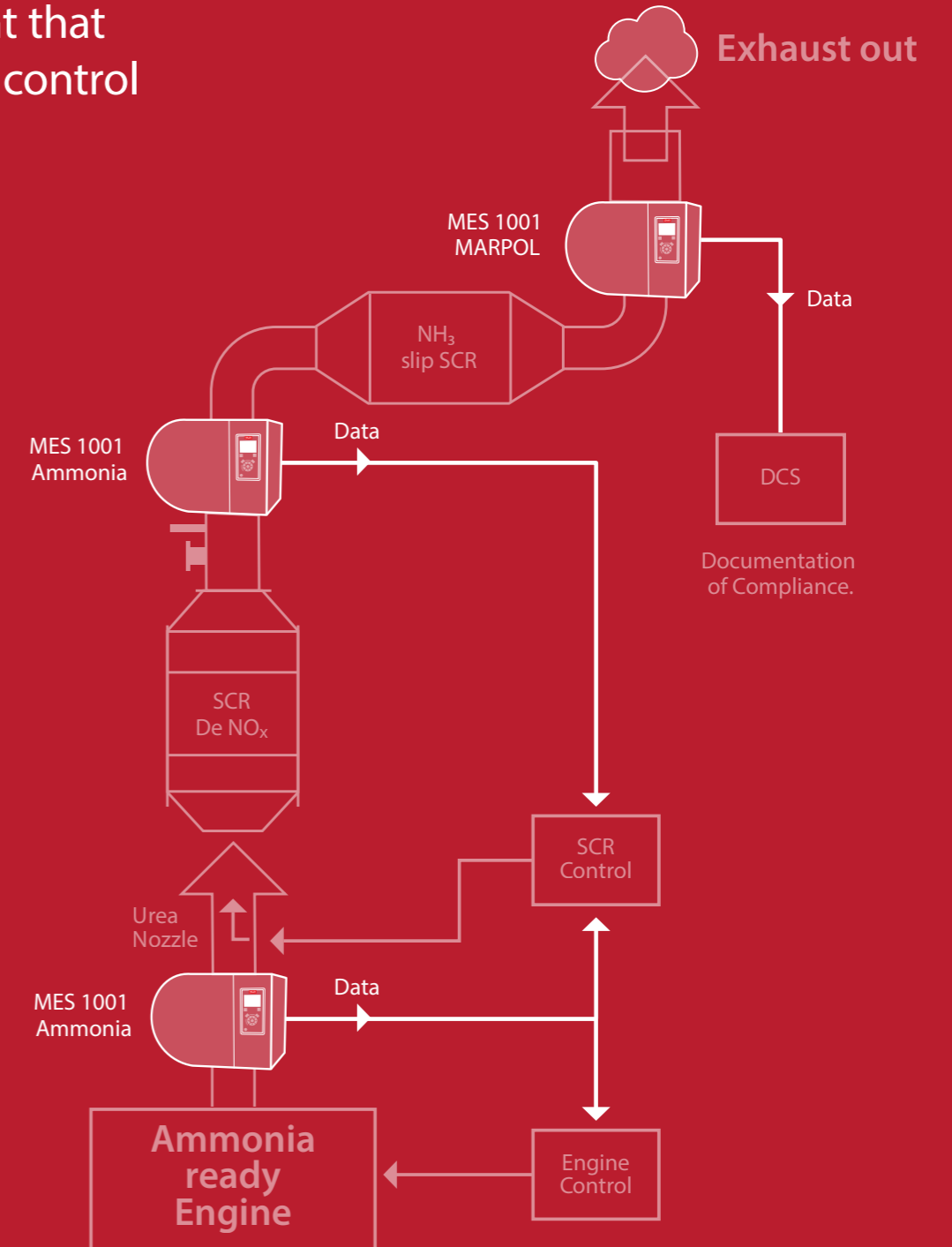
#### Easy maintenance and installation

Single-unit setup with minimal configuration requiring only power, air, and data. Simple maintenance performed by crew; replacement of air filters and lamps, and cleaning of optics.



Dimensions	W922 x H375 x D284 (mm)
Weight	33 kg
Mounting location	Low pressure side of engine exhaust system (after turbocharger)

## Measurement that keeps you in control



The MES 1001 Ammonia is ideal for monitoring NH<sub>3</sub> and NO<sub>x</sub> from Ammonia-fueled engines.

The analyzer can monitor NH<sub>3</sub> and NO<sub>x</sub> before and after SCR units on the low-pressure side of the exhaust system (i.e., after the turbocharger).

The real-time signals can be used in feedback and/or feed-forward control strategies. The fast response time of the analyzer makes it suitable for fast and optimum control of engine and SCR operation.

# Innovation for the fuel transition in global shipping

Based on years of experience and development of advanced CEMS technology, the MES 1001 Ammonia leverages our best-in-class solution to provide accurate and reliable ammonia monitoring, a requirement for vessels utilizing ammonia as a fuel. This solution benefits from the proven performance and robustness of our existing MES 1001 CEMS, ensuring seamless integration and reliable operation onboard commercial vessels.

The MES 1001 Ammonia is a future proof CEMS solution that embodies our dedication to providing leading-edge emission monitoring solutions, enabling the future of sustainable shipping.



With unmatched precision our advanced CEMS solutions provide the precise data you need to confidently transition to ammonia, ensuring:

- Safety**

Protect your crew and vessel with real-time ammonia monitoring.
- Control**

The real-time signal allows fast and optimum control of engine and SCR operation.
- Compliance**

Meet evolving regulations with accurate emission data.
- Sustainability**

Demonstrate your commitment to a greener future.

## One solution provider of emission monitoring

Danfoss IXA is one solution provider of emission monitoring.

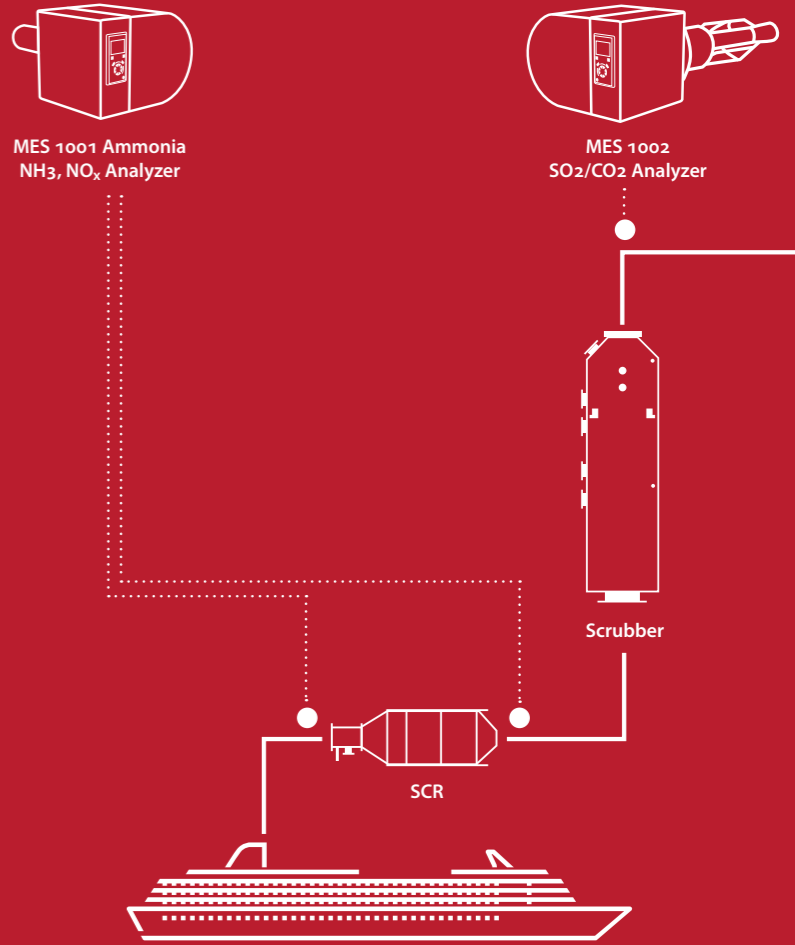
This covers monitoring and gathering of all emission data to be used for compliance, control, documentation, and optimization of processes in various applications throughout the engine room. This is done through platforms provided by the Danfoss IXA product portfolio.

All Danfoss IXA products together provide you with the best solution for emission monitoring that is easy to install, operate and maintain.

Danfoss IXA is world class provider of emission monitoring solutions.



← Scan QR code  
Discover more about MES 1001 Ammonia on our website.



### MES 1001 Ammonia Measurement ranges

NH <sub>3</sub>	0-1000 ppm
NO <sub>x</sub>	0-2000 ppm *

\* The analyzer can display the NO<sub>x</sub> in the range 0-2000 ppm, which is calculated as NO + NO<sub>2</sub>. Please note that the maximum level NO<sub>x</sub> is defined by the maximum levels for NO and NO<sub>2</sub> which are 1500 ppm and 500 ppm respectively.

## One solution provider of emission monitoring in the maritime industry

Danfoss IXA A/S, part of the Danfoss Group, is a leading player in certified marine emission monitoring solutions. We develop innovative analyzers and systems that precisely and continuously measure climate parameters and environmentally harmful gases, providing documentation of regulatory compliance and essential input for energy optimization.



MES 1001  
NO<sub>x</sub>, SO<sub>2</sub> and NH<sub>3</sub> analyzer



MES 1001 MARPOL  
NO<sub>x</sub>, SO<sub>2</sub> and NH<sub>3</sub> analyzer



MES 1001 Ammonia  
NH<sub>3</sub>, NO<sub>x</sub> analyzer



MES 1002  
SO<sub>2</sub>, CO<sub>2</sub> analyzer

## Engineering a more sustainable shipping industry

### Maritime expertise across divisions

To serve the marine industry in the best possible way, several Danfoss divisions bring a particular range of technical know-how and benefits on board. On their own, each division is at the forefront of its field with industry-leading insight and innovation. Working together, the Danfoss divisions form a comprehensive array of components that help major ships around the world ashore safely and on-time.

### Maritime Products with High Standards

Danfoss IXA's products are designed for the maritime environment and comply with industry standards. Thorough testing and third-party approvals ensure high technical standards.

Further information available  
on website: [danfoss-ixa.com](http://danfoss-ixa.com)

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